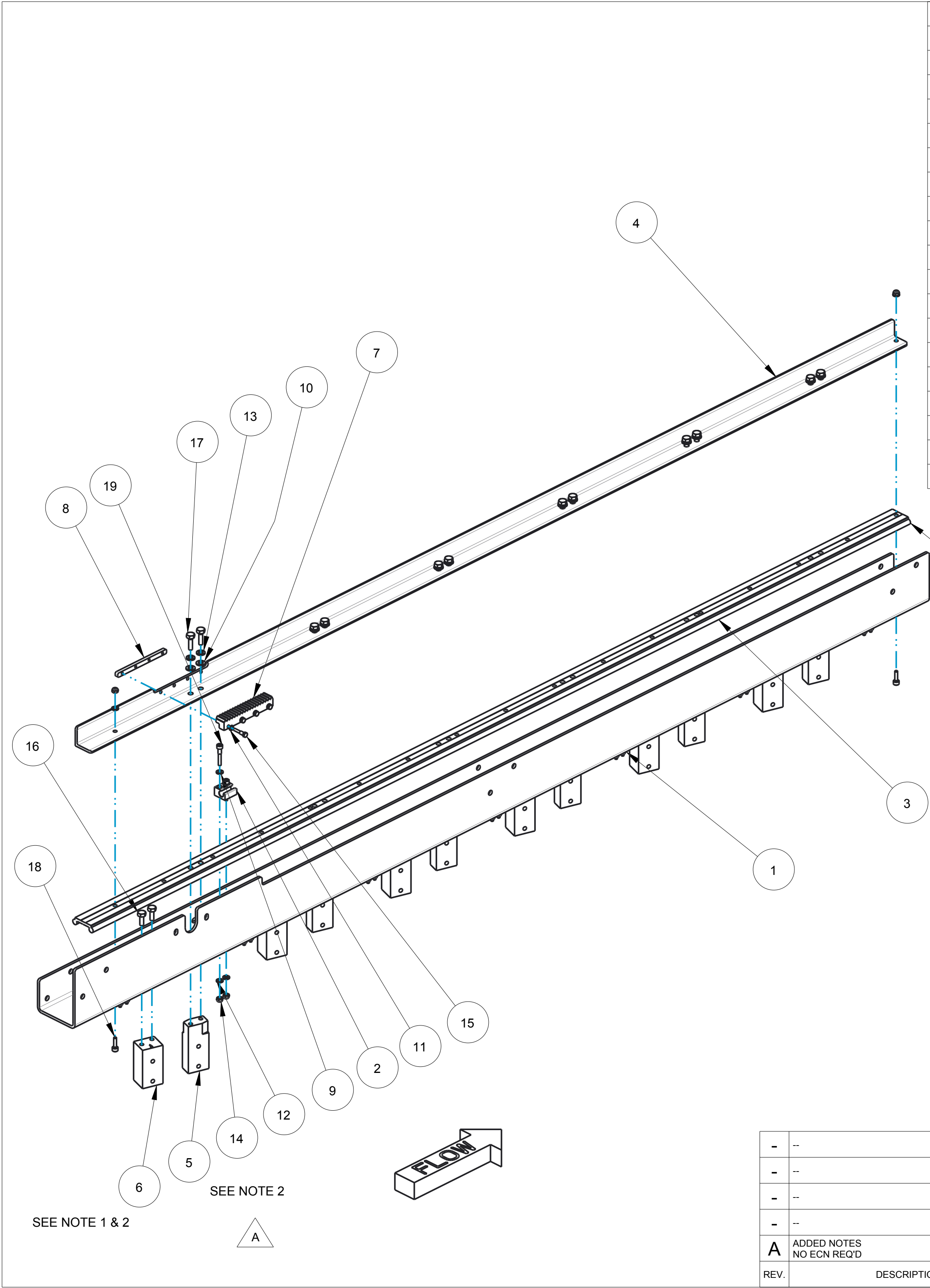




ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	LANE SUPPORT, ADJUSTABLE, INSIDE	U5005551M
2	14	LINEAR BEARING, IGUS 10MM, DRYLIN W	U5005554P
3	1	LINEAR BEARING RAIL, IGUS, INSIDE	U5005555M
4	1	REINFORCE ANGLE, RAIL, INSIDE, RHM	U5005558M
5	6	BLOCK, MOVEABLE LANE SUPPORT	U5005561M
6	6	BLOCK, FIXED LANE SUPPORT	U5005562M
7	1	RACK, LANE ADJUSTMENT	U5005563M
8	1	STRIP NUT, RACK 4 HOLE	U5005564M
9	30	M6 FLAT WASHER DIN125A SS	U6002507P_EXP
10	12	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
11	4	M5 STD SPRING LOCK WASHER SS	U6002562P_EXP
12	30	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
13	24	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
14	30	"EXP" HEX LOCK NUT, M6X1 (STN STL)	U6002678P_EXP
15	4	SCREW HHCS, M5x25 SS	U6002722P_EXP
16	12	SCREW HHCS, M8x20 FULL THRD SS	U6002763P_EXP
17	12	SCREW HHCS, M8x25 SS	U6002764P_EXP
18	2	SCREW SHCS, M6x20 SS	U6003061P_EXP
19	28	SCREW SHCS, M6x35 SS	U6003064P_EXP

ORIENT WITH HOLE TOWARDS THE END AS SHOWN.

NOTE:

- 1. ARROW ON ITEM 6 FACES TOWARD TALL SIDE OF ITEM 1.
- 2. FOR ITEMS 5 AND ITEMS 6 USE BLUE LOC-TITE ON FASTENERS.

-	--		
-	--		
-	--		
-	--		
A	ADDED NOTES NO ECN REQ'D	PNW 9-28-09	
REV.	DESCRIPTION	BY DATE	CHK'D DATE

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1250M
MACHINE

5027
SERIAL NUMBER

INFEED LANES
SUB ASSEMBLY

RH MACHINE
REMARKS

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING

GENERAL TOLERANCE:
HOLE, SLOT H12
OTHERS ± 12

CONCENTRICITY ± 0.02
PERPENDICULARITY $\pm 0.02/\text{CM}$
ANGULARITY $\pm 0.25^\circ$

BREAK SHARP CORNERS
REMOVE ALL BURRS
FINISHED SURFACES 3.2
 $\sqrt{(125)}$

METRIC

MATERIAL:
SEE BOM

DRW BY: P. BEBOUT
DATE: 15-Aug-05

CHK'D :
DATE :

ENGR. BY : APM
DATE :

TITLE: ASSY, LANE TOWER INSIDE, RHM

3/16
SCALE

C
DRW. SIZE

DRW. N°

MeadWestvaco

U5005577M

Packaging Systems
Atlanta, Georgia
Deols, FRANCE

A
REV

1/1
SHEETS